

Date: Monday, 11/27/2006 10:05:14 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SIGN ASSEMBLY		
Job Number	: 29697					
Estimate Number	: 10088					
P.O. Number	: N/A			Part Number	: D31185	
This Issue	: 11/27/2006		S.O. No. : N/A	Drawing Number	: D3118 REV C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A		Type : PURCHASED PARTS	Drawing Revision	: C	
Previous Run	: 24698			Material	: N/A	
Written By	: <u>JK</u> 06/11/27			Due Date	: 12/4/2006	
Checked & Approved By				Qty:	8	
Comment	: Est. A: 06.05.25 New Issue KJ/JLM			Um:	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>2569</u> <u>06/11/27</u> (8) Seal as per dwg D3118 Possible Supplier: Self Powered Lighting Replaces: Material release note required Sign should be self luminous to min. brightness of 160 microlamberts	
2.0	D31185P	Sign Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Sign Assembly	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached	<u>06/12/08</u> (8)
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D3118 and attached certification Dwg Rev <u>C</u>	<u>06/12/08</u> (8)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST408</u> <u>06/12/08</u> (8)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/21/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/27/2006 10:05:15 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 29697

Part Number: D31185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(a)

Comment: FINAL INSPECTION/W/O RELEASE

11/26/2022

Job Completion



11/26/2022

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

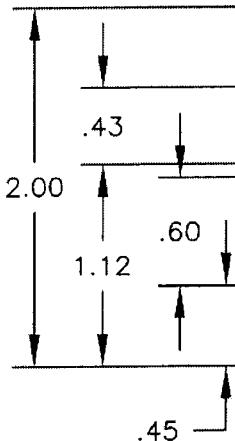
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

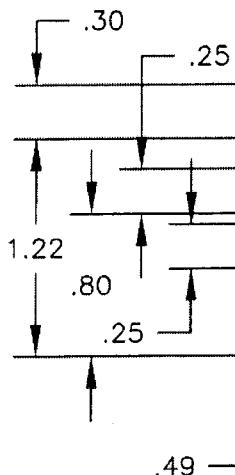
DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. D3118 REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY SCALE 1:1
A	02.04.15	NEW ISSUE
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS
C	05.02.22	ADD D3118-5

RELEASED
15.03.05 *TM***EMERGENCY
EXIT**

5.00

.39

D3118-1 SIGN ASSEMBLYREPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00**EMERGENCY EXIT
PUSH WINDOW AT
LOWER CORNER**

5.00

.39

D3118-3 SIGN ASSEMBLYREPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

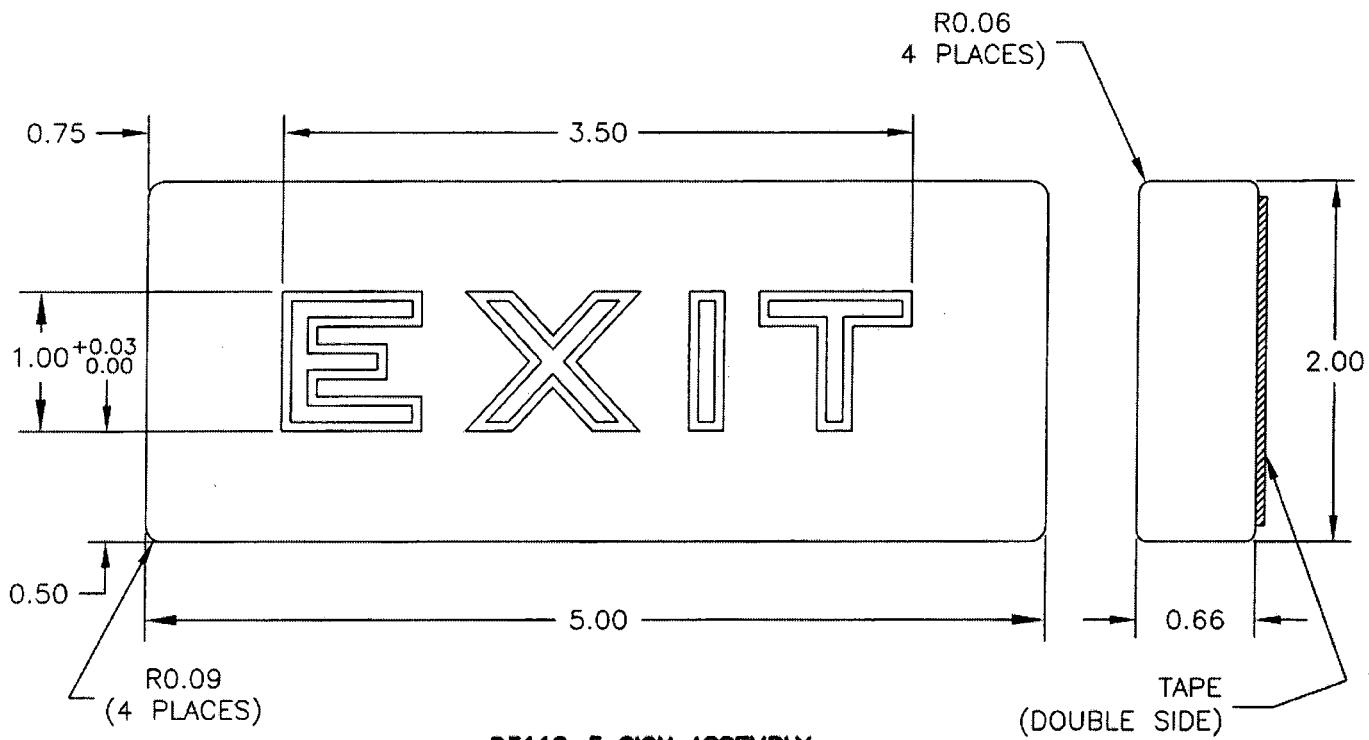
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29697

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DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>TH</i>	APPROVED <i>TH</i>	DRAWING NO. D3118 REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY SCALE NTS

RELEASED
05.03.06 *TH***REFERENCE ONLY****NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
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WITHOUT NOTICE
WORK ORDER
NO. *29697*



SELF POWERED LIGHTING
DISTRIBUTED BY SAFETY LIGHT CORPORATION

SLC ID # 36469SL



SPL ORDER # 54231-9625

CUSTOMER PO # PO00002569

Packing List

REQUEST DATE: 12/21/2006

Order Date: 11/29/2006

Bill To

SPL/SELF-POWERED LIGHTING
31 WATERLOO AVE
BERWYN, PA 19312
USA
800-777-9399

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST
MAIN FINISHED GOODS LOCATION
HAWKESBURY, ONT K6A 1K7
CANADA

EndUser

,

SHIP VIA	FEDXSTD #151793240	FOB	FACTORY
SHIP DATE		Tracking #	

ITEM NO	PRODUCT NO	DESCRIPTION	QUANTITY
---------	------------	-------------	----------

1 AC/4-A

AIRCRAFT SIGN - "EXIT"

8 C

SP17565-SP17572

Comments: SHIP SOONER IF POSSIBLE





31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	<u>DART AEROSPACE LTD</u>	MFG : SAFETY LIGHT CORP
PO #	<u>00002569</u>	SPL Order # : <u>54231-9625</u>
PNR	<u>AC/4A</u>	S/N : <u>SP17565-SP17572</u>
Qty. Shipped:	<u>8</u>	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

In addition, the above referenced Part Number conforms to the Drawing.

In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: MD
Q.C. Personnel



(Seal)

Date: 12-18-06